Rear Bumper Bolt Kit

1. The stainless steel long carriage bolt goes through the bumper, the bell spacer (not included) and then the body. Install with a flat washer and nut.

2. The stainless, capped, short carriage bolt goes through the bumper then the diagonal bracket. Install with a washer and a nut.

3. 7/16 x 1-1/4 hex head is used for the center brackets and diagonal brackets to frame. Install washers on both ends.

4. 3/8 x 1 Phillips head for center brackets to bumper.

5. 3/8 x 1/2 Phillips head with thin nut, use loctite.
   NOTE: Be careful here when assembling because this is very close to the tailpan.

Extra washers provided for shimming as required.

Assemble three sections together with center brackets installed finger tight. Cover the bumper with cloth and tape over body areas to prevent paint damage. Install the bumper and shim where required. Do not force or over tighten any part. Shim to a comfortable fit.