1. First, remove the center horn cap. This is done by accessing the center cap screws, #10207, through the hole in two steering wheel spoke from the back side.

2. Now to install the #257 - Bel Air, or #258 - 210 emblem into your original or new #256 - horn cap you will need to heat an oven to 200 degrees. Place your horn cap in the oven and wait until it’s hot. Being careful not to burn yourself, insert the new plastic emblem in from the back and beding tabs over to lock them in place. A light tap on a small drift punch will be all you need.

3. Now install your new horn cap and emblem back onto the steering wheel.

Note: See diagram below for other items you may need to get the assembly back to new condition.