1. Aluminum panels must be removed from vehicle.

2. Remove Bel Air script and crest by grinding the head off the backside. After grinding the head flush to the panel, take a hammer and small punch and lightly tap the emblems out.

3. USE EXTREME CAUTION on new emblems; the material can be damaged very easily. Lay emblems on a towel, face down, on a hard surface. Again, be very careful when handling new emblems.

4. Lay aluminum panel over Bel Air script or crest so pins are coming through existing holes.

5. CAUTION: Make sure the emblems are laying down on a thick towel before starting the job. Take a hammer, a steel rod, and lightly tap the pins to mushroom the head.

6. EXTREME CAUTION: Do not tap too hard on emblem; they will dent on the bottom side from the soft material. Again tap very lightly on pins.

Shown -- Forged Gold Emblems already installed on our 573S, 573S1, and 573S2

Also see 573 Instructions