1. Your doors need to be gutted of all internal components. Also remove the fur strips that are attached to the door by either staples or clips.

2. Remove vent braces from the inside of the door. This can be done by using a hacksaw or cutoff wheel. (Diagram 1) Make sure you remove enough of the brace so the new glass will have room to pass without hitting any protruding metal. (Diagram 2)

3. You will need to modify the inner door to install a new front vertical support channel. Drill a 5/16" hole 6 3/8" forward of the original lower vent adjustment stud hole. Slot the hole to the same shape as the original with a file. Now drill a 1/4" hole 5/8" above the oval vent regulator hole and 7/16" forward of the large vent bolt access. (Diagram 3)

4. From the original vent assembly that has now been removed from your doors, cut the run channel off 14" (overall length) from the bottom. Drill 1/8" hole 1 1/4" from the top flange of the vent channel. (Diagram 4) You will need to fabricate two brackets that need to be attached to the modified channels. (Diagram 5)

5. Install all the flexible channels and fur strips using the screws that are included in our kits. See page 2 for complete fur channel instruction. You will need to get a new glass to finish off. You can go to your local glass shop and have one made. Approximate glass size is 32 3/8" in length by 14 7/8" in height. The glass can special ordered through us as a pair or in a complete set. Available in clear, factory green tint, or 30% smoke tint.

Drill 1/8" hole 1 1/4" down 14" Bracket

Two brackets 2 1/4" L X 3/4" W X 1/8"
Part # 174B  Fur Channel Kit NO Vent

2DR Sedan (4 Window Kit)

INSTRUCTIONS

Getting Ready for Installation of Fur Strips and Channels
1. Remove old fur strips, cut old staples and then start by twisting up end of fur and cutting off. Remove the flexible channels above the door glass and channels around rear quarter glass. After removal clean out slot with mineral spirits and a small wire brush if necessary. If the original fur is no longer present look for remains of old staples or staple holes for more accurate location of fur strips.

Installation of Fur Strips (3/8” Flat Dusters)
1. On the interior and exterior side of the front doors note the fur strip has a straight end and a curved end, the straight end will be up buy New Flexible Channel (See A in Diagram Below). Use the original staple holes to help you locate correct positioning of most of the fur strips.
2. On the interior body and exterior garnish moulding of the rear quarter align the fur to the body shape (See D in Diagram Below). Use the original staple holes to help you locate correct positioning of fur strips.
3. Hold fur and drill a 5/64”(.078”) hole at one end, and progress towards the other end. Space holes about 6” apart. Using screws supplied in kit to attach fur strip.

CAUTION: Do not start at each end and work toward center. Drill each hole one at a time and install screw. This insures more accurate alignment.
4. Twist heads of screws with screwdriver to sink it into fur pile. The head of the screw should draw into the pile enough so it becomes invisible.

Installation of Flexible U-Channel
1. Before you start to install flexible channel make sure the stainless beads will slide back and forth this will allow the channel to bend without kinking. You can make small templates of the rounded corners of the glass out of piece of thin plywood of similar thickness.
2. On the doors after removing Vent Windows per instructions on Page 1, slide the channel into window opening make sure there is enough Flexible Channel down in front to fit into new guide. You can drill through channel and into door frame install screw, this will help hold it. Brush adhesive in the Body Channel and sides of Flexible Channel. Side the channel up into the corners (use template if you made them).
3. On the rear quarter glass slide the Flexible channel in the glass opening. Make sure the channel is positioned correctly, see Diagram below for example. Do the same process as the doors to attach to body. For positive mounting, use small screws in corners will help see diagram below.

Kit Includes:
A. 2 - 92” Flexible Channel
B. 4 - 3/8”x36” Front Fur Strips
C. 2 - 60” Flexible Channel
D. 4 - 3/8”x37” Rear Fur Strips
1 - Screw Kit