Key Cylinder into Ignition Switch

To remove lock and cylinder, insert key into switch assembly position switch in "LOCK" position and insert a large paper clip into upper small hole on cylinder face (see Diagram 1). Push in on paper clip to depress brass spring pin and continue to turn the key counterclockwise until lock cylinder can be removed.

**Diagram 1**

**Diagram 2**

**Correct Position**

Black Plastic Piece

**Incorrect Position**

Brass Spring Pin

**NOTE:** There is a black plastic piece within the ignition switch into which the end of the key cylinder fits. This plastic piece must be aligned with its outer metal housing as shown. If it is not aligned properly, insert a screwdriver into the half-moon shaped depression and rotate until it is aligned in the correct position. If the black plastic part is in any other position the key and cylinder will not click into place (see Diagram 2). To install key and tumbler into ignition switch, slide key and tumbler (with key inserted in tumbler) down until it stops and turn clockwise. Reconnect battery.

Door & Ignition Lock Sets
- 385A - Flat Pawl
- 385B - Long Pawl
- Ignition Lock Cylinder - 14248

Dash Bezels
- See Catalog

Factory Style
- Main Dash Harness
- See Catalog for Modified or Conversions Harnesses

Instrument Panel
- 119 Ignition Switch
- 119A Ignition Switch w/ Key & Tumbler

Pink - Accessory
Red - Battery
Brown - Ignition #1
Black - Battery
Brown - Ignition #1
Dark Green - Ignition #2
Violet - Solenoid

See # 506 For 1955 and #507 For 1956
Passenger Factory Assembly Manual for correct wiring instructions

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