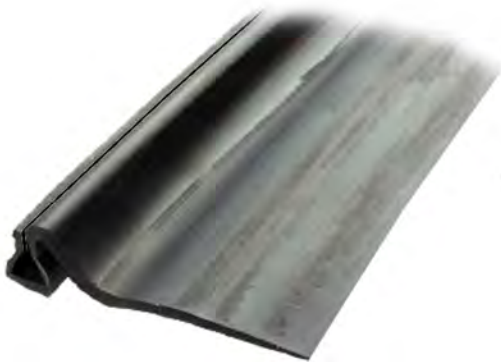


# PART # 842

## Glass Setting Channel

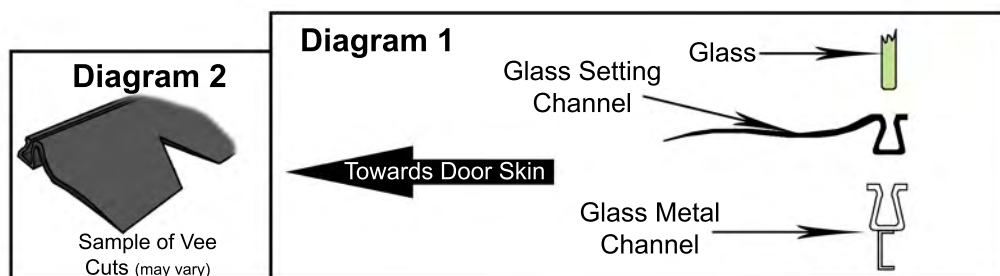


*Instruction Sheet*  
Revised 7/2020



The "842" Glass Setting Channel for all 2DR and 4DR Sedans and Wagons is an absolute must when installing glass. With this important part, glass can be safely and securely pressure fitted into the Glass Setting Channel (See Chart Below). When installed (See Diagram 1) the flap will extend out and over the regulator to help shield it from water. 1 set is needed per vehicle.

1. Clean the lower edges of the glass and the metal channels that the glass set into. Be certain that the channels are free of rust and moisture. If channels need replacing see chart below.
2. Your glass setting channel set has 11ft of setting channel. Measure the lengths of your metal channels and cut your rubber setting channels accordingly, remember "Measure Twice, Cut Once". This kit will also work for 4 door models.
3. When assembling the rubber and glass into the metal channels. use 036 - 3M Weatherstrip Adhesive to fasten the parts together. The adhesive will aid in preventing moisture from getting down into the metal channel.
4. The Original Rubber Channels had "vee" cuts in the flaps, you can make identical cuts in your rubber (Diagram 2). This is not necessary to do unless you want it to be as the Factory Did.



### Glass Metal Channels

- 1015, 1016 - Front Door 2DR Sedan and Wagon
- 1017, 1018 - Rear Quarter 2DR Sedan
- 11301, 11302 - Rear Center 2DR Wagon
- 16640 - Front 2DR Sedan and Wagon with No-Vent Window
- 1019, 1020 - Front Door 4DR Sedan and Wagon
- 1021, 1022 - Rear Door 4DR Sedan and Wagon
- 16641 - Front 4DR Sedan and Wagon with No-Vent Window

