

PART # 035 - - 1955 - 56 Neutral Safety Switch Conversion

Instruction Sheet

Revised 8/2010



To make sure your vehicle only Starts in the Park or Neutral Position and has Back-Up Lights in Reverse, this is just what you need. For using on a 1955 and/or 1956 Factory Style or a Shortened Original Style Steering Column Assembly when replacing a 2-Speed Powerglide and converting to a Turbo 350, 400, as well as the 200-4R, 700-R4 Overdrive Transmissions. NOTE: If working on a 1957 the 035 is direct bolt on application.

1. Remove original column assembly and remove original Neutral Safety Switch.
For instructions see Section 9 of your 522 - Passenger Car Shop Manual or 506 - 1955 Passenger Factory Assembly Manual
2. The large slot at bottom of outer tube will need to be enlarged 1/2" on the left side as shown in Diagram 1.
3. Set 035 Neutral Safety Switch in place, the inner tube must be positioned in the neutral position. The two prong on the switch will slide over the tab on inner column tube as shown in Diagram 2.
4. Hold switch in place against the outer tube. In the center of each slots on the back of the switch, with a center punch mark locations and drill the two 5/32" holes for adjusting switch as shown in Diagram 3.
5. Reinstall Column Assemble. Attach the Dk Blue and Violet Wires from your Starter Ignition Harness to the 035 Neutral Safety Switch as shown in Diagram 4. If your vehicle has Back Up lights plug the two Green Wires as Shown.
6. You may need to adjust the positioning of the switch to insure the car will only start in the Park and Neutral. To adjust loosen the two screws and rotate switch to the left or right as need for correct alignment.

Diagram 1

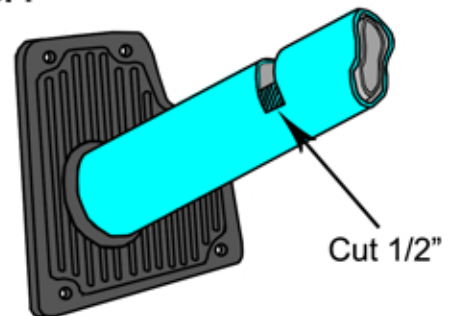


Diagram 2

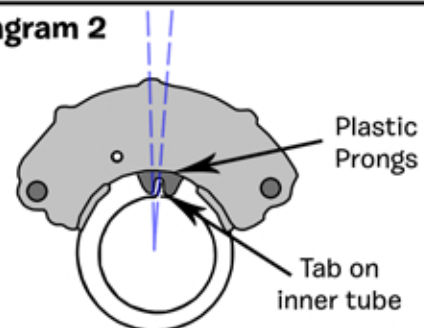


Diagram 3

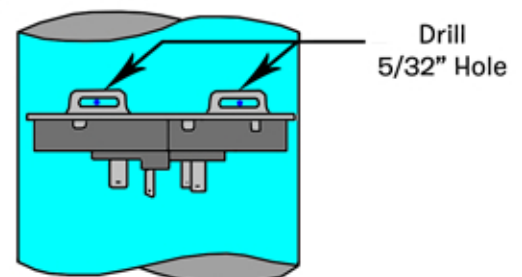


Diagram 4

