Gas Tank and Sending Unit Installation

In this month’s issue of the “Danchuk Update” we thought we would do our installation article on the removal and replacement of the gas tank and sending unit. For the most part this article is right out of the shop manual. We have tried to simplify it even further and add some helpful hints and answer common questions where possible. The older these cars get, the more necessary it is going to become to replace the original tank. Most cars 45+ years old are going to have their fair share of contaminants come in contact and collect in the tank. This type of contamination can cause severe problems for the smooth running of your motor and can even cause permanent damage. If you are doing a full blown restoration or investing the money to rebuild or replace your motor, then a new tank is a must. Also, if your fuel gauge stops working we recommend you give the sending unit a try before investing the time and money in a new gauge.

Tools Needed
5/32” Clutch Head Screwdriver (#1795)  
9/16” Flare Wrench  
1/2” Wrench  
3/8” Wrench  
7/16” Wrench  
Standard Grease

Sending Unit Only Replacement
If you have a malfunctioning gas gauge or fuel flow problem it may just be the sending unit located in the gas tank. Installing a new sending unit is a relatively quick and inexpensive way to trouble shoot and rule a couple of things out. The sending unit is located in the front of the tank. Here’s how it is removed and replaced.

1.) Start by draining the fuel tank below the point of the sending unit. There is a drain plug located on the bottom of the tank (see illus. 1 above). Make sure you first place a decent size chemical resistant pan under the plug. Using a 7/16” wrench remove the plug and drain the gas until it is below the sending unit. These tanks do hold 16 gallons of gas so unless your pan is quite large you may not want to leave the job unattended during this process.  
2.) After that is done jack the car up enough to allow for a comfortable working space and always support the car with jack stands for safety.  
3.) Using a 9/16” wrench and a 1/2” flare wrench disconnect the gas feed line from the sending unit.  
4.) Using a 3/8” wrench remove the gauge wire from the sending unit.  
5.) Using a 5/32” clutch head screwdriver (Danchuk part #1795) remove the five screws securing the sending unit.  
6.) Now remove the sending unit being careful not to dislodge the pick-up filter (Danchuk part #1543 or #1544).  
6.) If your filter is in good shape and you are going to reuse it then use compressed air to blow it out. If not then just simply remove the

Continued on page 3
Readers Ride

From Rust Rod to Classic Hot Rod

Rick Martin of Lawsonville, North Carolina (not to be confused with the "Livin' la Vida Loca" singer) has been very busy. Rick came across a '57 210 Station Wagon that had been stripped and sitting outside for almost a decade. "It was very rusty and the floor pan was in bad shape," explains Martin.

Six years and five parts cars later, this black beauty weighs 4000 lbs. and clocks an 1/8 mile in 7.20 at 97 mph. Pretty impressive from such meager beginnings! The station wagon features a GM 355 CI Small Block engine with cast iron Chevrolet heads, aluminum intake single 4 barrel and flat tappet camshaft.

As owner of Fats Automotive, Rick was able to do the frameoff resto on his own. He begin the project by sandblasting the body, polishing original stainless, cutting the original frame to narrow the rear, cutting the front shock towers off and repositioning for better alignment and steering. Rick primed the body with DP90 epoxy primer and then cut out all bad metal and recoated. "The only work not completed at my shop was the roll cage and spraying the top coat of black," says Martin.

This classic has a 4 speed manual shift with Richmond Pro gears and Jerico 650 rear gears, Barry Grant 400 fuel system, Holley 930 CFM carbs, and Jaz Fuel cell, all braided lines, US Body Source fiberglass hood and Harwood Scoop.

What does the future hold? Rick explains "I'd like to switch to A302 CI engine, move Super Stock P/G to IHRA Super Stock Class P/I so I can race every week, as well as attend Super Chevy and charity shows."

"I want to commend everyone at Danchuk for helping me with this project from start to finish," he says. "This car would still be a pile of rust without your help!"

Spring Spooner Shirt Sale!

Reyn Spooner® is considered to be one of the finest brand names among Hawaiian shirt aficionado. Danchuk is proud to make these available at below retail cost. And just in time for the warm Spring weather we’ve discounted them even further! All styles and patterns are limited edition and once they are gone...they’re gone. Do you know a “true” Elvis fan? How about a “Blue Hawaii”, “Greatest Hits” or “Elvis in Memphis” shirt? Our Danchuk Exclusive “Tri-Power” shirt has been a big hit, as well as our ‘57 Limited Edition Spooner. Did December fly by and you forgot to pick up your Holiday Chevy shirt? Now is the time! Call for size and color availability.

A. Tri-Power/Danchuk Exclusive - blue only (#10231-10234)
B. ’57 Limited Edition - natural, blue, black (#10403-10417)
C. Blue Hawaii - orange, red, blue (#10899-10916)
D. Elvis in Memphis - blue, red, black (#10857-10874)
E. 2000 Chevy Holiday - blue only (#10935-10939)
F. Elvis Greatest Hits - tan, blue, mint (#10875-10897)
G. See the USA - teal, blue (#10418-10427)

A. Medium - XX-Large
   Special! $47.95 $59.95

B. 3X-Large - 4X-Large
   Special! $51.95 $64.95

Danchuk Manufacturing, Inc. (800) 854-6911 • www.danchuk.com
Installation Article Continued

old one and press on the new one. 7.) To reinstall simply reverse the above steps with one exception. Leave the mounting screws loose until you have hooked up the feed pipe.

Gas Tank Replacement
1.) Start by draining the fuel tank completely. There is a drain plug located on the bottom of the tank (see illus. 1 on page 1). Make sure you first place a decent size chemical resistant pan under the plug. Using a 7/16” wrench remove the plug and drain the gas completely. These tanks do hold 16 gallons of gas so unless your pan is quite large you may not want to leave the job unattended during this process. Once drained the tank only weighs around 20 lbs. which makes lowering it out of the car a much easier and safer job than if there is still fuel in the tank. 2.) Jack the car up enough to make a comfortable working area and support the car with floor jacks for safety. 3.) Using a 9/16” wrench and a 1/2” flare wrench, disconnect the gas feed line from the sending unit (see illus. 2). 4.) Using a 3/8” wrench, remove the gauge wire from the sending unit. 5.) For 1955, remove the 7/16” bolt holding the filler neck to the body working through the filler door. On 1956 and 1957 models the bolt is located on the underside of the floor panel so you must remove by working underneath the car. 6.) Now remove the filler neck. You may need to get under the car to get two hands on it for leverage. 7.) Free the tank straps by removing the two 9/16” nuts in the rear. When we did our car it required that we held the bolts with a pair of vise-grips to keep them from spinning due to the rust build-up. We recommend that if you want to save the bolts or at least make the job easier, give the threads a good shot or two of a loosening solvent before attempting to remove the nuts. When the second nut is near the end of the bolt be sure you have a hand on the gas tank for support. It may only weigh in at 20 lbs. but it only takes about 7 lbs. to shatter a nose. 8.) Lower the tank out and set it on your work bench. If you are using all new parts like we offer on the next page then you can do anything you want with the old stuff. If you plan to reuse any of them then you’ll need to keep them.

Note: On station wagon and sedan delivery models, it will be necessary to remove both rear spring shackles, disconnect both rear shock absorbers and raise the frame and body for clearance. Procedure for fuel tank replacement on nine passenger station wagons is the same as for sedan models.

Bench Work
1.) If you’re going to use your old sending unit then remove it from the tank using a 5/32” clutch head screwdriver (Dan-chuk part #1795), being careful not to dislodge the filter when pulling the sending unit out. If you are going to reuse your old filter, blow it out with compressed air before reinstalling it in the new tank. 2.) Press the filter on the pick-up and slide the gasket on the sending unit. 3.) Install the sending unit in the new tank but leave the mounting screws loose until you have hooked up the pick-up back up.

Installation
We took advantage of the job and replaced the mounting straps and the bolts. Whether you do or not is up to you. To replace the bolts just remove the second nut on each bolt and bend the tabs in the trunk up that secure them.

1.) Lift the tank into place and fasten the straps. 2.) Reattach the fuel line, tighten the sending unit and reattach the gauge wire. 3.) Install a new “O” ring (Dan-chuk #195A) and reinstall the filler neck in the tank. We recommend using a dab of grease around the “O” ring. Attach the filler neck to the body and you are done.

Hopefully this article will simplify the job for you. If there is anything unclear please feel free to give us a call or refer to the shop manual. Be sure to check out all the specials we are running on gas tank related parts on the following pages.
**Parts Specials**

**Original Design Gas Tanks**
When the gas gauge starts acting up, it's time to replace that old sending unit. Don't wait until you're out of gas to decide! Parts #1541 and #1542 are designed for high-performance applications that utilize the 3/8" I.D. line. Sending units come with gasket and filter. Sorry, but the 9 passenger wagon application is unavailable at this time.

1955-57 All exc. Wagon, Nomad, Sedan Delivery 5/16" (Shown) ... #195 ................. $64.95/ea.
1955-57 Nomad, 6 Psngr. Wagon, Nomad, Sedan Delivery 5/16" ....................... #195B .............. $44.95/ea.
1955-57 Dual 4BC, Fl. 3/8" I.D., 6 Psngr. Wagon, Sedan Delivery .................... #1542 ............. $74.95/ea.

**Gas Tank Sending Unit Filters**
This often-overlooked item should be replaced regularly. Unless you use our stainless steel gas tank, moisture in the gas will eventually produce rust in the tank. Clogged filters result in poor performance; when was the last time you changed yours? Remember to replace your gas tank sending unit gasket, part #195C at the same time.

1955-57 All exc. Dual 4BC, Fl.
5/16" (Shown) .................................. #1543 ............... $8.95/ea.

**Gas Tank Pipe Support Bracket**
Get the support you need with our stainless steel gas tank pipe support bracket.

1956-57 ............ #2617 .... $19.95/ea.

**Gas Tank to Body Grommet**
Body off restorations will require the replacement of this important grommet.

1956-57 .............. #1823 .... $6.60/ea.

**Gas Tank Filler & Vent Hose Kit**
1957 ............... #2645 .... $44.50/kit

Special $37.35

**Gas Tank Pipe Support Bracket**
1956-57 ............ #2617 .... $19.95/ea.

**Special $17.95**

**Gas Tank to Body Grommet**
Body off restorations will require the replacement of this important grommet.

1956-57 .............. #1823 .... $6.60/ea.

Special $5.95

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1956-57 .............. #1823 .... $6.60/ea.

**Special $6.25**

**Fuel Transfer Hose**
This fuel transfer is constructed of heavy gauge neoprene. It will safely dispatch fuel from the filler neck to the gas tank.

1955-57 Stainless .................................. #2885 .... $24.95/pr.
1955-57 Steel ...................................... #2884 .... $24.95/pr.

Special $22.45

**Special $6.25**

**Stainless Steel Gas Tank Mounting Straps with Bolts**
Replace those old rusty straps with our beautiful stainless ones.

1955-57 Ht, Sedan & Conv. ............ #2752 ........ $22.95/pr.

Special $20.65

**Fuel Transfer Hose**
This fuel transfer is constructed of heavy gauge neoprene. It will safely dispatch fuel from the filler neck to the gas tank.

1955-57 Stainless .................................. #2885 .... $24.95/pr.
1955-57 Steel ...................................... #2884 .... $24.95/pr.

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Special $22.45

**SALE PRICES GOOD THRU 5-17-01**

Danchuk Manufacturing, Inc.  (800) 854-6911 • www.danchuk.com
Gas Tank Filler Pipe Hose Clamps
One pair needed per car.
1957 ................. #2643 ........ $6.25/ea.

Special $6.25

The Original Gas Cap
Here is the inexpensive original, complete with seal.
1953-57 .............. #140 ........ $7.95/ea.

Special $7.15

Gas Tank Sending Unit Screw Set
When replacing the gas tank sending unit, this screw set is the only way to go. These screws have original clutch heads and copper washers.
1955-57 .............. #1488 ........ $2.70/set

Special $2.70

Gas Tank Filler Tube "O" Ring
Made in the USA.
1955-57 .............. #195A ........ $1.25/ea.

Special $1.25

Gas Tank Sending Unit Gasket
Whenever removing the sending unit from the gas tank this gasket should be replaced.

Special .99¢

Taillight Lenses
Our lenses are manufactured under the most stringent standards. We use the highest quality plastics, which we guarantee against fading, cracking and warping. You’ll find our lenses fit like the original you’re replacing, and they may even last longer. Made in the USA.
1955 .................... #487 .................. $9.45
1956 .................... #491A ................. $9.45
1957 .................... #495 .................. $9.45

Special $9.45

Parklight Lenses
We produce all of our lenses in-house for the highest quality control. Our plastic part production was founded on the 1957 lens, and that success led to the 1955 and 1956 lenses. We feel proud of the beautifully polished, mirror-like surfaces found on entire line of plastic parts, faithfully reproduced since 1977. Made in the USA.
1955 .................... #486 .................. $9.45
1955 Amber .......... #486A ................. $9.45
1956 .................... #490 .................. $9.45
1956 Amber .......... #490A ................. $9.45
1957 .................... #495 .................. $9.45
1957 Amber .......... #494 ................. $9.45

Special $9.45

License Light Lenses
We included all the original markings in our mold designs, making these lenses virtually indistinguishable from the original production parts. All lenses are injection molded in crystal clear plastic. Our 1957 lens includes an original design rubber/cork gasket, made of the highest quality materials. Made in the USA.
1955 .................... #486 .................. $9.45
1955 Amber .......... #486A ................. $9.45

Special $9.45

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1956 Amber .......... #490A ................. $9.45
1957 .................... #495 .................. $9.45
1957 Amber .......... #494 ................. $9.45

Special $9.45

Back-Up Light Lenses
Our lenses are real show-stoppers! These intricate lenses demand attention to all the details to attain the quality of the originals. Outside of Danchuk, reproductions this accurate are rare commodities. The 1957 lens is cast in glass, just like they were made by Chevrolet. Only here will you find this attention to detail. Made in the USA.
1955 Clear .......... #483 ........ $10.50/pr.
1956 Clear .......... #488 ........ $10.50/pr.

Special $9.45

Parts Specials

SALE PRICES
GOOD THRU
5-17-01

DANCHUK.COM
(800) 854-6911

Worlds Largest Manufacturer of 1955-56-57 Chevrolet Restoration
In 1955 and 1956 Chevy used a chrome design, and in 1957 went to a gold tone finish. Our #2341 emblem is a show-quality, forged aluminum triumph, made with correct materials and processes. If you'd prefer a shinier look, our #539 has always been a show-stopper. Made in the USA.

1955-56 Chrome .................................. #538 .................................. $34.50/pr.
1957 Gold ....................................... #539 .................................. $44.50/pr.

Crest Emblems
Whether you want to keep the original appearance of your 1957 Chevy or you go with a shinier look, we've got you covered. Our forged aluminum emblems, part #2342, are made to accompany the Bel Air emblems, part #2341. These emblems fit on the side panel inserts. The new show-quality emblems are made with the correct material processes and feature a deep, durable anodized gold luster. Part #365 is die-cast and then gold-tone finished. Made in the USA.

1955-57 Bel Air ..................................... #365 .................................. $32.50/pr.
1955-57 Custom (Chrome) ...................... #365A ............................................. $29.25/pr.
1955-57 Bel Air, Show Quality .............. #2342 .................................. $59.95/pr.

1957 License Plate Frames
Our highly detailed frames are produced in gold finish for the Bel Air and chrome for the 210 & 150. Mounting hardware included.

1957 Bel Air, ......... #189 ...................... $49.95/ea.
1957 210/150, ...... #189A ........................ $49.95/ea.

Door Handle Guards
Protect your paint with these beautifully die-cast triple-chrome plated accessories. Reproduced to the original specifications, these guards will add brilliant detail to your car.

1955-56 .............. #369 ...................... $22.05/pr.
1957 .................... #370 ........................ $28.95/pr.

Headlight Bezels
With reproductions like these available, why waste money on rechroming? Rubber seals included.

1955 .................... #593 ........................ $74.95/pr.

Hood Rocket Assembly
In 1957 the hood bird went ballistic - and became the unique hood rocket assembly. Our reproduction of this timeless sculpture is practically flawless. We designed our assembly to fit together properly, with the parts appearing as a solid whole when assembled. Zinc die cast and triple-chrome plated. Each kit includes two rockets, two scoops, two backing plates, and assembly hardware. Parts sold separately also include appropriate hardware. Made in the USA.

1957 Headlight Bezel Assembly
Simply beautiful! We've reproduced a set of bezels that is superior to any other bezels on the market. Our attention to detail shows in the highly polished surfaces, the black painted air intakes, and the beautiful chrome plating. Mounting seals and chrome-plated mounting screws included. Made in the USA.

1957 ............................................... #877 .................................. $169.00/pr.

Headlight Adjustment Screw Set
Each headlight requires two screws, one for vertical adjustment and one for horizontal. 1955-57 .............. #1154 .................... $1.50/set

Hood Rocket Assembly

This complete kit includes four of our beautifully tripled chrome-plated wheel spinners, crest emblems and mounting hardware. The spinner assembly is designed to fit 1957-58 Bel Air full size wheel covers. We've also seen these spinners modified to fit other wheel covers. More than just a flashy detail, this spinner assembly is a guaranteed head-turning show stopper! Made in the USA.

1957-58 .......................................... #578 .................................. $108.00/set
Antenna Base
For those whose antenna bases are pitted or have lost their chrome, we offer this original design Danchuk part.
1955-56 ........... #478 .......... $224.95
1956 ................. 908 ... #479 .......... $256.50
1957 150 & 210 .......... #460A ......... $384.15
1957 Bel Air ............... #460 .......... $93.50

Grilles
Our grilles are excellent examples of the quality American craftsmanship available at Danchuk.
1955-57 Sedan del. ...... #302 .......... $11.25

Door Flippers with Clips
This rear seal should be changed together with part #831, the door flipper stop at front.
1955-57 2-Door .......... $7.65
1955-57 Wagon .......... #841 .......... $11.65

Upper Liftgate Tabs
Located on the ends of upper liftgate.
1955-57 .... #613 ............ $12.95/pr.
1955-57 Nomad ....... #613 ............ $12.95/pr.

Top of Grille Bolt Set (Fake Rivet Head)
Tool from scratch, our grille bolts are exact replicas of the original rivets used in ’55 and ’56.
1955-56 ........... #510 .......... $8.00/set

Car Door Seals with Clips
Our 100% accurate reproductions door seals fits all 1955, 1956 and 1957 Chevy sedans and wagons.
1955-57 Sedan & Wagon .... #552 .......... $40.05
1955-57 Hi, Conv., Nomad ...... #553 .......... $40.05

Rear Door Seals

Rear Window Seals
1955-57 2-Door Hardtop ...... #569 .......... $33.05
1955 2 & 4-Door .......... $33.05
1955-57 Wagon & Sed del. .... #571 .......... $12.55
1955-57 Nomad ........ #627 .......... $19.85
1956-57 2 & 4-Dr Sed ...... #839 .......... $37.75

Door Hinge Seals with Clips
Fits along the slanted portion of the front door near the hinge.
1955-57 ........... #246 .......... $12.95/pr.

Door Weatherstrip Retainers and Screws
These retainers and screws also fit wagon and Nomad tailgates.

Lower Door Drain Seals
1955-57 .......... #841 .......... $6.50/set

Sedan Door Upper Access Plugs

Trunk Seals
1955-57 Nomad & Safari & Safari ...... #296 .......... $22.45

Rear Window Seals
1955-57 Wagon, Nomad ...... #615 .......... $44.50/pr.

Roof Rails
Seal out that wind, water, dirt and noise with these beautiful rubber seals.
1955-57 Nomad & Safari .......... #296 .......... $22.45

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<td>March</td>
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<td>Pomona Raceway - Fairplex, Pomona, CA</td>
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<td>Super Chevy Show</td>
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