

FOLLOW THE GUIDELINES BELOW FOR PROPER USE OF THIS TOOL. DO NOT APPLY SOLDER TO THE TERMINAL UNTIL IT IS CRIMPED TO THE CABLE !



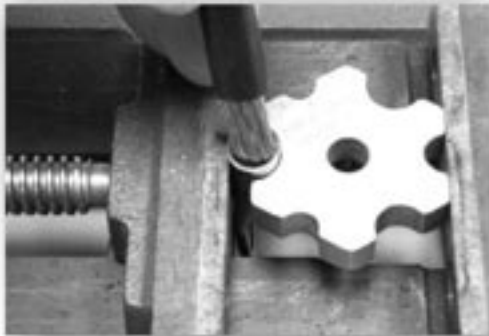
STEP 1: Select the proper gauge location which matches your cable. Orient the terminal, as shown above.



STEP 2: Set the crimp tool in a vise, as shown, with the terminal set into position.



STEP 3: Strip the cable to 5/8", and apply rosin solder flux. A protective sleeve (shrink tube) should be slid onto the cable at this point if you are using one.



STEP 4: Insert the cable into the terminal hole.



STEP 5: Seat the cable as far into the terminal as it will allow. Tighten the vise as far as you can, to apply proper crimp on the terminal.



STEP 6: Remove the terminal from the vise and heat the crimp area of the terminal with a proper torch. Apply rosin core solder through the solder hole, as shown.

STEP 7: Rinse soldered area with water.

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